

# contrAvision® Technical Data Sheet

Product Name: <b>Laminating Film</b>	Page: 1/2
Product Reference: <b>CL50CYD</b>	Revision: 2 (CVS)
	Date: 15 July 2020
	Author: NR

## Description

CL50CYD is a clear, gloss cast PVC laminating film featuring a polyester liner.

CL50CYD laminating film is intended for lamination onto Contra Vision® perforated self-adhesive vinyl to prevent water and dirt filling the perforated holes and impairing through vision. This film also offers UV protection, increased image life and an attractive gloss finish.

Performance™ perforated self-adhesive vinyl laminated with CL50CYD is designed for use on flat and gently curving surfaces.

Typical Properties	
PROPERTY	VALUE
Face film	Clear gloss cast PVC
Film thickness	50µm (2 mils)
Hole pattern	N/A
Adhesive	Transparent, permanent, solvent polyacrylate
Liner	Single-sided silicone-coated polyester; 75µm (3 mil) thick
Liner weight	
Application temperature	
Peel adhesion 24 hours	
Peel adhesion 1 month	
Removability	
Durability	<p><b>3 years</b></p> <p>Durability stated is for unprinted and untreated material correctly applied to an inert, vertical substrate subject to Mid-European weathering conditions. Some printing inks and drying or curing regimes may reduce the expected lifetime of the printed graphic. Please consult your ink manufacturer for guidance. Incorrect application methods, inadequate window cleaning and preparation and incompatible window treatments may reduce the expected lifetime of the applied material whether printed or unprinted, overlaminated or unlaminated. Mechanically sustained damage, chemical damage and UV-degradation to printed, unprinted, laminated or unlaminated material may also reduce expected durability. Typical application life is eighteen months. All perforated window films are especially vulnerable to damage along the edges and corners, which may lead to premature failure.</p>
Shrinkage	
Service temp	
Shelf life	2 years
Other info	Minimum lamination temperature: 20°C

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## Regulations

N/A

## REACH

Please refer to our website for further information on how our products conform to REACH regulations.

## Substrate Recommendations

N/A

## Application Recommendations

Ensure that the printed perforated vinyl is perfectly cured and dry prior to lamination.

Use a cold laminator to apply CL50CYD with proper tension control, just enough to prevent wrinkles and tunneling occurring. There must be no tension difference between the laminate and the perforated window film. Do not stretch either the perforated vinyl or the laminating film during lamination as this can result in tunneling, wrinkles, delamination and the perforated window film to lift off the glass after application. Suggested pressure settings of 50-70psi running at 50-70 metres/minute (160-230ft/minute), but consult the laminator's technical manual.

After applying the laminating film, let the printed, overlaminated graphic sit for at least 12 hours before application to the glass to allow the laminating film's adhesive to bond adequately to the perforated vinyl.

If, after lamination, it is necessary to roll the graphics, be sure to roll them loosely with the printed/laminated side out. If transporting the laminated graphics, lay them flat between layers of cardboard or other protective material, or roll the graphics with the printed/laminated side out onto a core that is large enough in diameter to prevent the liner and laminate from wrinkling or tunneling. Use a shipping tube whose diameter is large enough to easily accommodate the loosely rolled graphics. Avoid stretching the laminated graphics during installation – they have a memory and, if stretched, may return to their original shape, causing the perforated vinyl to lift off the glass later. Apply very gentle pressure using a hard squeegee.

Edge sealing is not generally necessary but is worth considering for vehicle applications. It improves the resistance to environmental damage and cleaning. There are two methods of edge sealing a graphic:

1. After printing, trim back the Contra Vision® perforated window film to the required size, but not the liner. Apply the laminating film over the whole area and then recut, leave at least 10mm (0.4 inch) overhang of lamination around the edge of the printed perforated window film.
2. Seal edges with strips of overlamine. After applying to the window, apply a 20mm (0.8 inch) wide strip of CL50CYD laminating film (or ES-CL50CY Edge Sealer) over the edges of the graphic so each strip is equally placed over the perforated material and substrate.

When approaching the minimum application temperature for the perforated vinyl, do not apply laminated perforated vinyl unless the ambient moisture level is low to avoid moisture being trapped in the perforated holes under the lamination film.

Do not wash within 24 hours of application to allow the adhesive to reach its ultimate strength. To clean the graphics after laminating, spray a non-abrasive, non-solvent cleaner on a cloth, then wipe. Do not use power washing equipment as powerful water jets can damage the overlamine and cause the adhered graphic to fail.

## Printing Recommendations

N/A

## Contact Information

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